

Stem Cell Engineering for Regenerative Medicine: Bioprocessing Innovations and Future Directions

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I come from Osaka, Japan

<https://www.expo2025.or.jp/en/overview/>

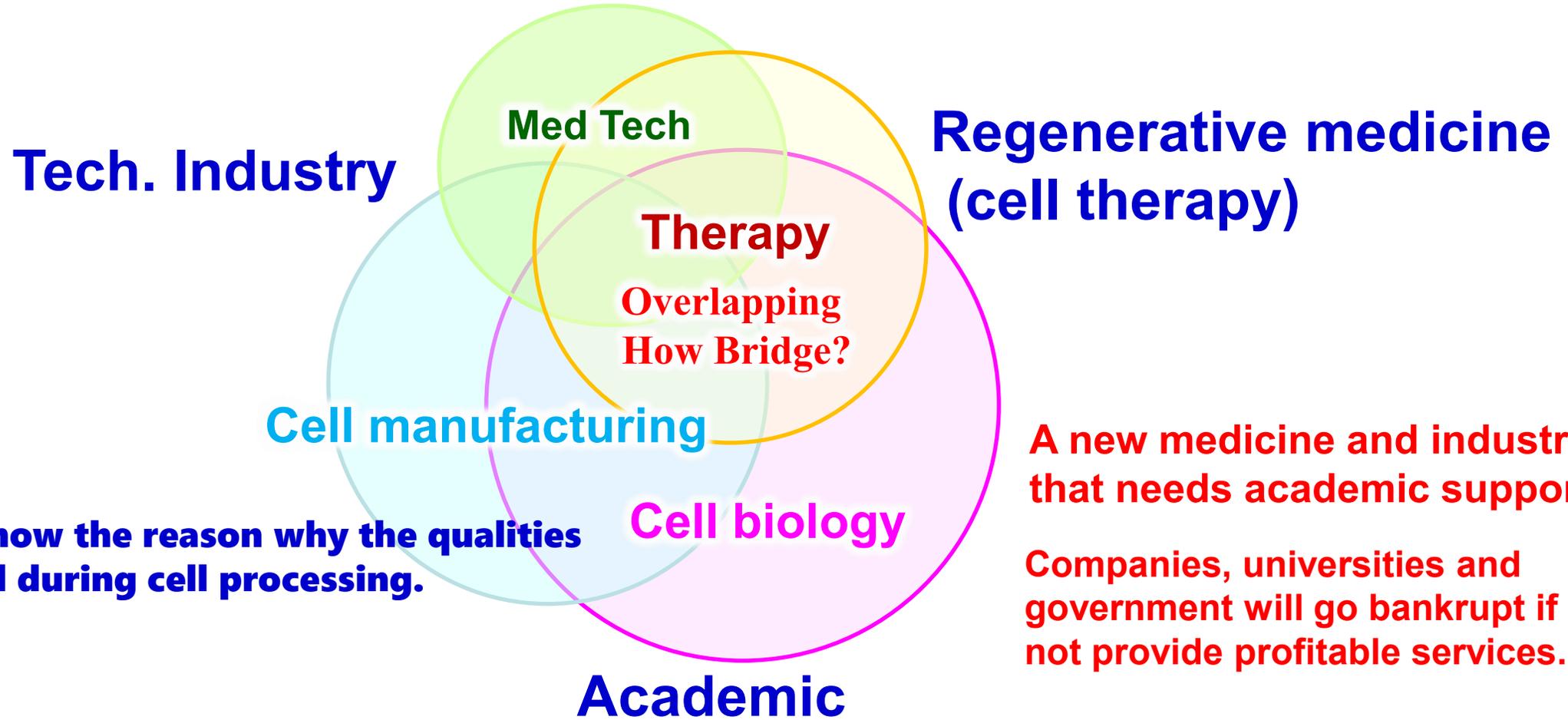


Designing **Future Society**
for Our Lives



We want to provide good therapy to the patients.

We don't know the cells as well as EVs.

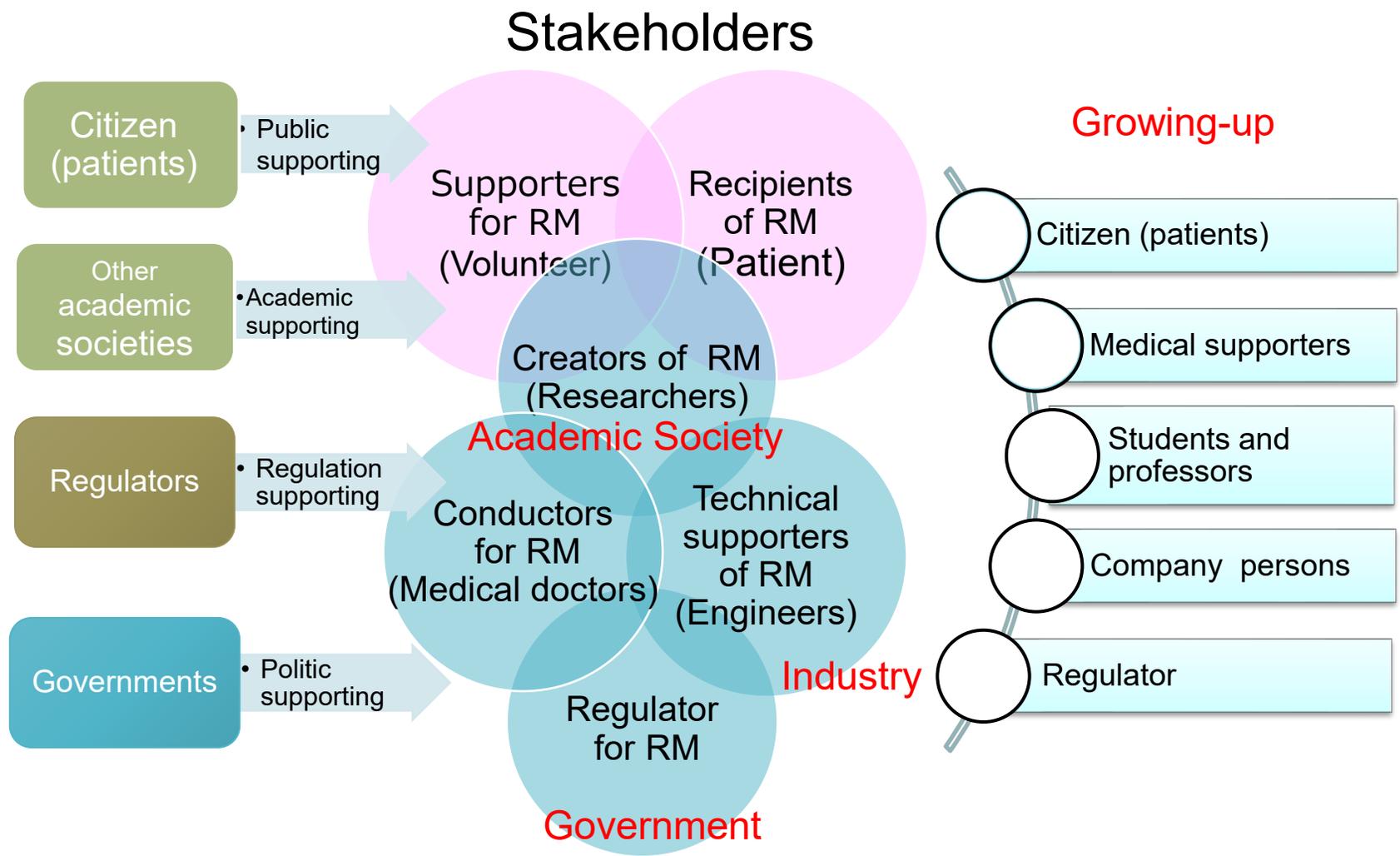


We don't know the reason why the qualities are changed during cell processing.

A new medicine and industry that needs academic support!

Companies, universities and government will go bankrupt if they do not provide profitable services.

Engineering, Informatics Biology, Pharmacy, Medicine
Management, Law



Japanese Society for Regenerative Medicine (JSRM)
 supports the good communication with all stakeholders





Courtesy of JSRM

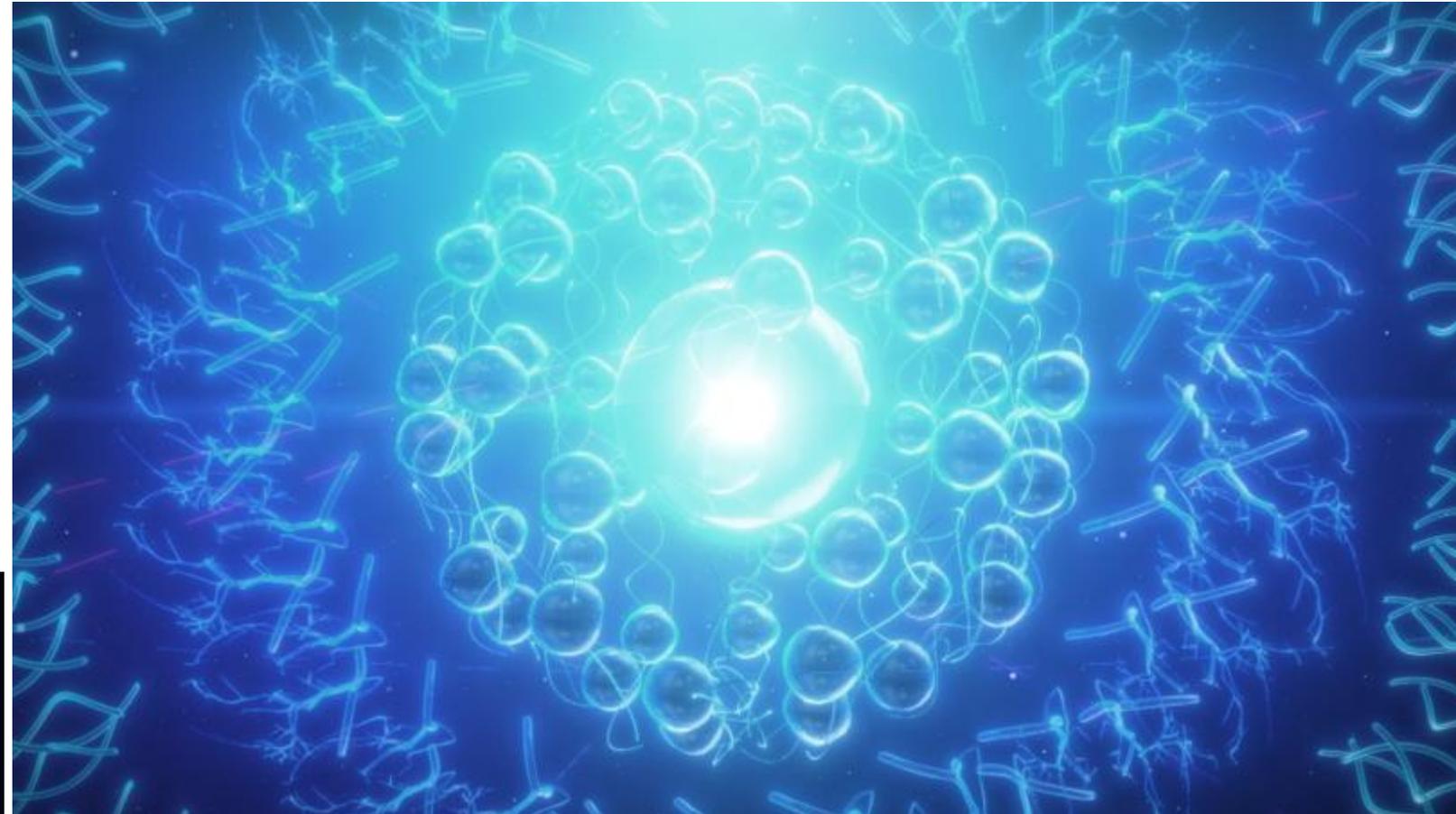
National Consortium for Regenerative Medicine

再生医療
ナショナル
コンソーシアム



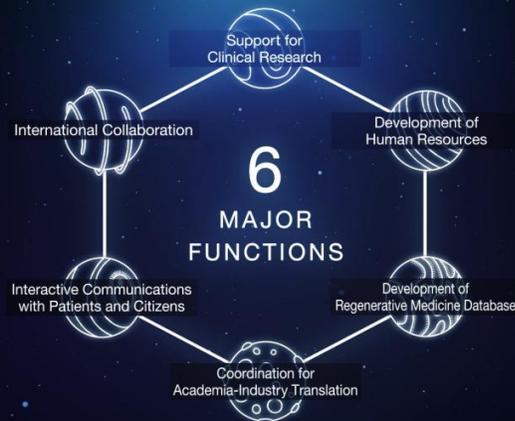
The Japanese Society for Regenerative Medicine

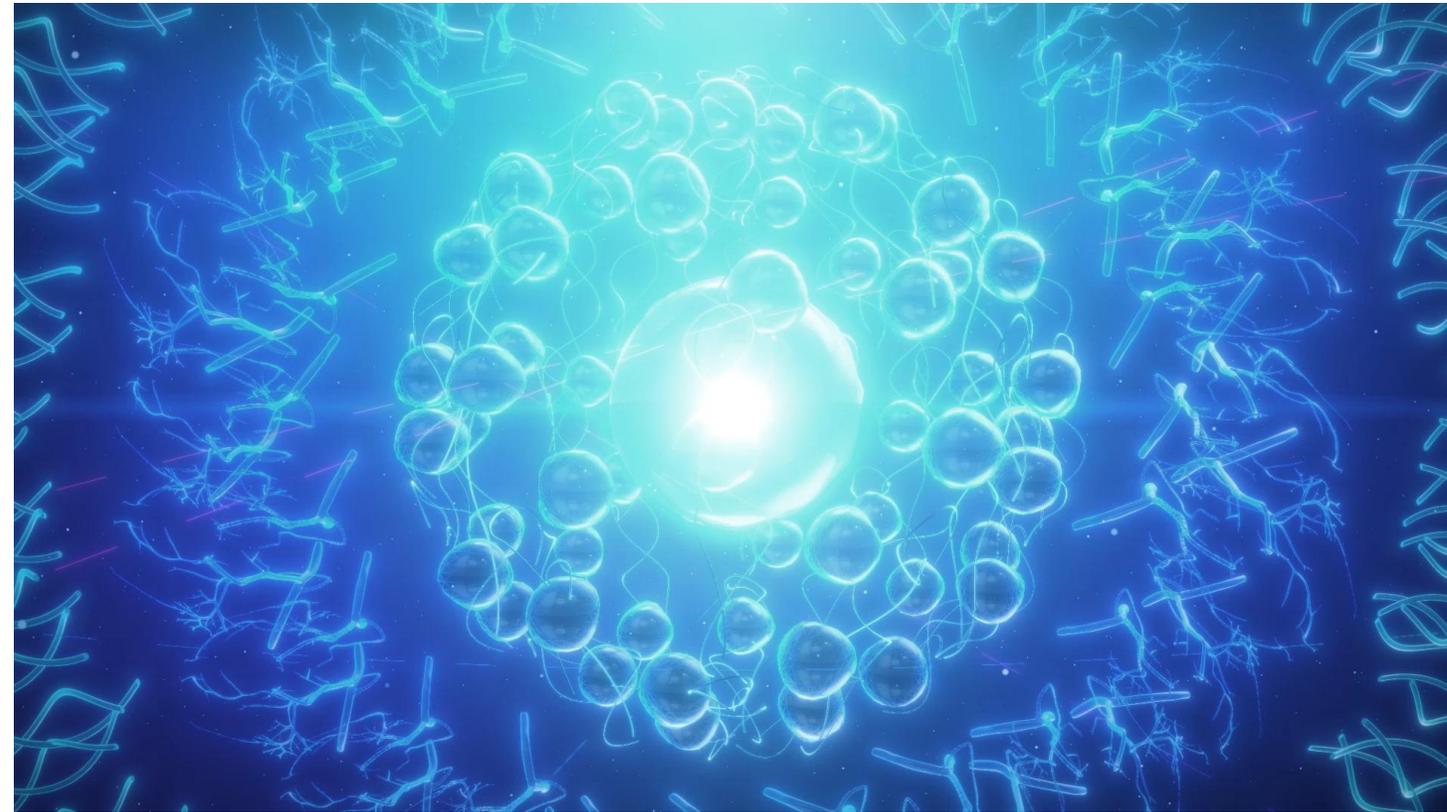
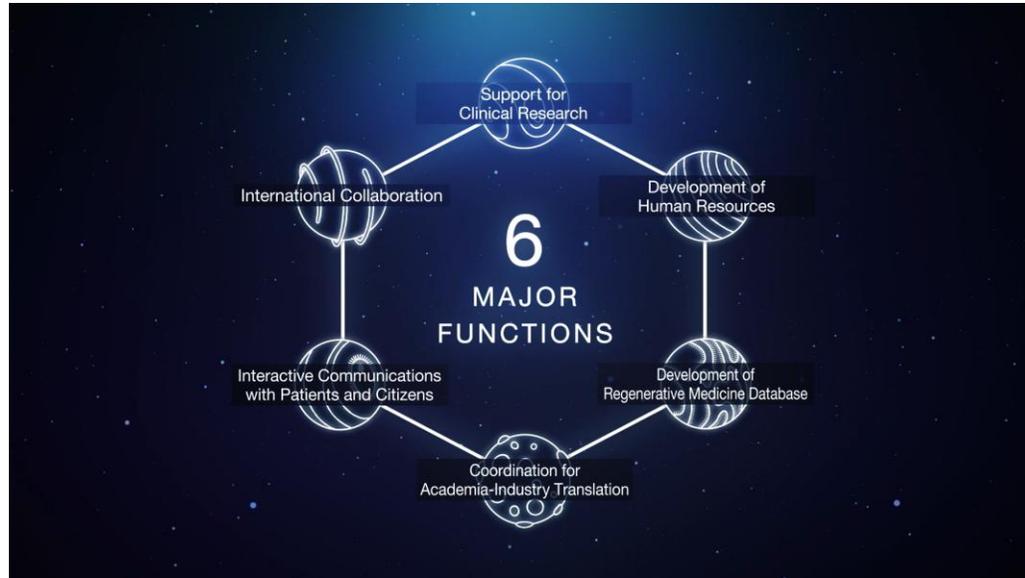
日本再生医療学会



Human resources development

<https://www.youtube.com/watch?v=fHGrgUyrs9g&t=1s>

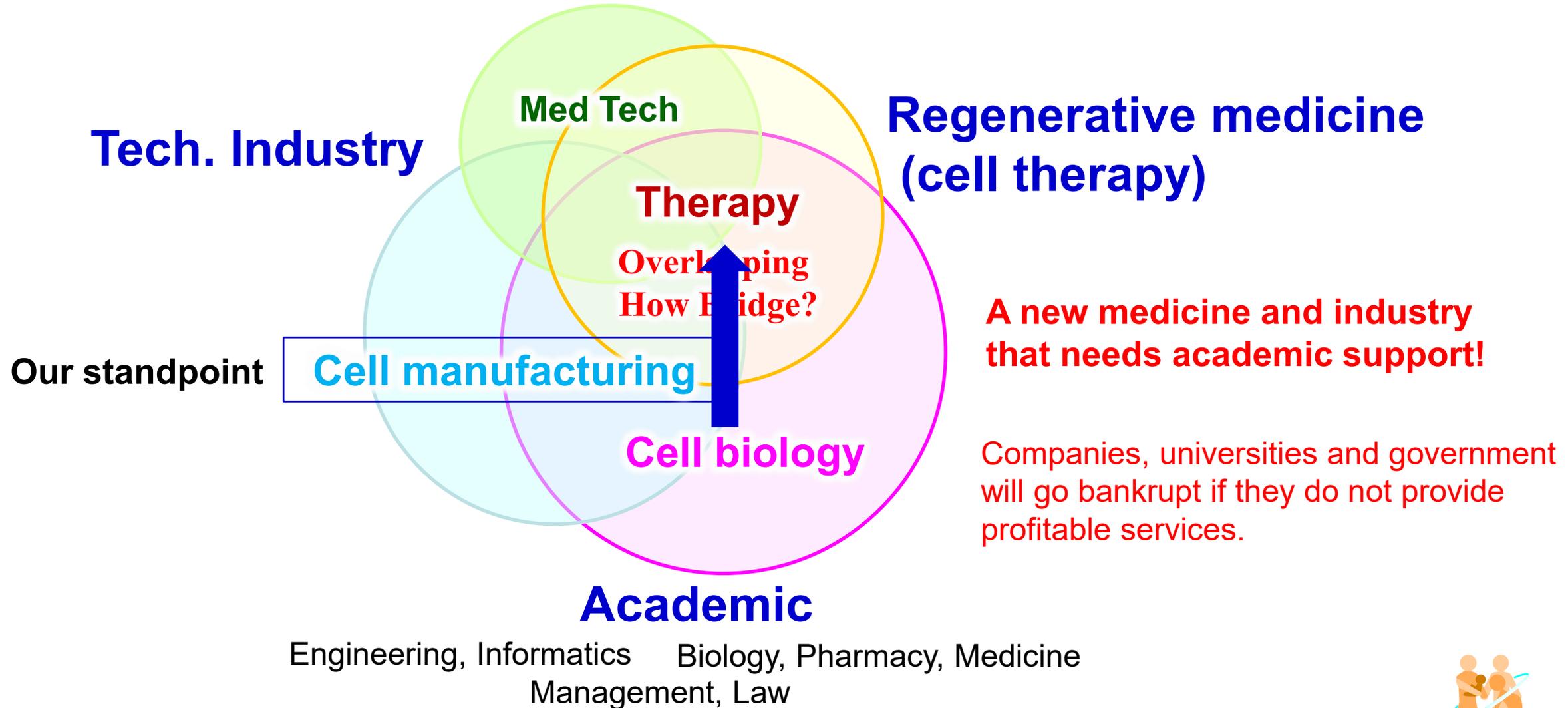




6 major functions (modules)

1. Support for Clinical Research
2. Development of Human Resources
3. Development of Regenerative Medicine Database
4. Coordination for Academia-Industry Translation
5. Interactive Communications with Patients and Citizens
6. International Collaboration

<https://www.youtube.com/watch?v=fHGrgUyrs9g&t=1s>



Activity in Research Base of Cell manufacturability in The University of Osaka

https://www-bio.eng.osaka-u.ac.jp/ps/kotozukuri_top_en.htm



**Importance of development of the consortium
to make deep and valuable discussion of technology and regulation for cell manufacturing
to develop of human resources with a sense of sophistication.**

Research Base for Cell Manufacturability
TechnoArena, Graduate School of Engineering
The University of Osaka



Director
Prof. Kino-oka



Deputy director
Lec. Mizutani



Dr. Fukumori



Mr. Uno

Core Lab. members

Origin Lab.

BioProcess Systems Engineering lab.



Prof. Kino-oka



Assoc. Prof. Kim



Assist. Prof. Yamamoto

Joint Research Labs.

RORZE Lifescience
Joint Research Chair for
Cell Culture Engineering



Assoc. Prof. Hata

Joint Research Chair on
Design for Advanced
Medical System



Assoc. Prof. Saito

Cell Manufacturing Simulation
Engineering (Hitachi) Joint
Research Laboratory



Assoc. Prof. Kani

Joint Research Laboratory
(Iwatani) for Cell Storage
& Transport Technology



Assoc. Prof. Nakamura

Cell Manufacturing
Design (CET) Joint
Research Laboratory



Assoc. Prof. Maekawa

Joint Research Laboratory (Fujimori
Kogyo) for Social Implementation
of Bio-Manufacturing



Assoc. Prof. Muraoka



Expert Platform for start-up

Promoting the formation of an industrial base through a consortium of multiple laboratories and organizations

Core members in companies' laboratories



Co-creation with the experts
Create new industries in fields of regenerative medicine, cell therapy, biopharmacy and food etc.

Systematization
Cell manufacturability

Academic background
Biochemical engineering
Cell manufacturability
Aseptic processing

Technological development 'Mono-zukuri'
Collaboration with companies and universities

Research Base for Cell Manufacturability
Grad. Sch. Eng. Osaka University

Collaboration with universities and academic societies

Nakanoshima Cross
未来医療国際拠点



Collaboration with government, academic societies, and industrial association

Rule development 'Rule-zukuri'
Regulation / Standardization



Customer collaboration
Social implementation
Globalization

Human resource development 'Hito-zukuri'
Expert education and training
Instructions



Collaboration for Human Resources Development in The University of Osaka

Global Center for **Medical Engineering and Informatics (MEI)**, Osaka University



with other companies

ex. Earth Environmental Service Co.
T-CUBE (training center), Osaka

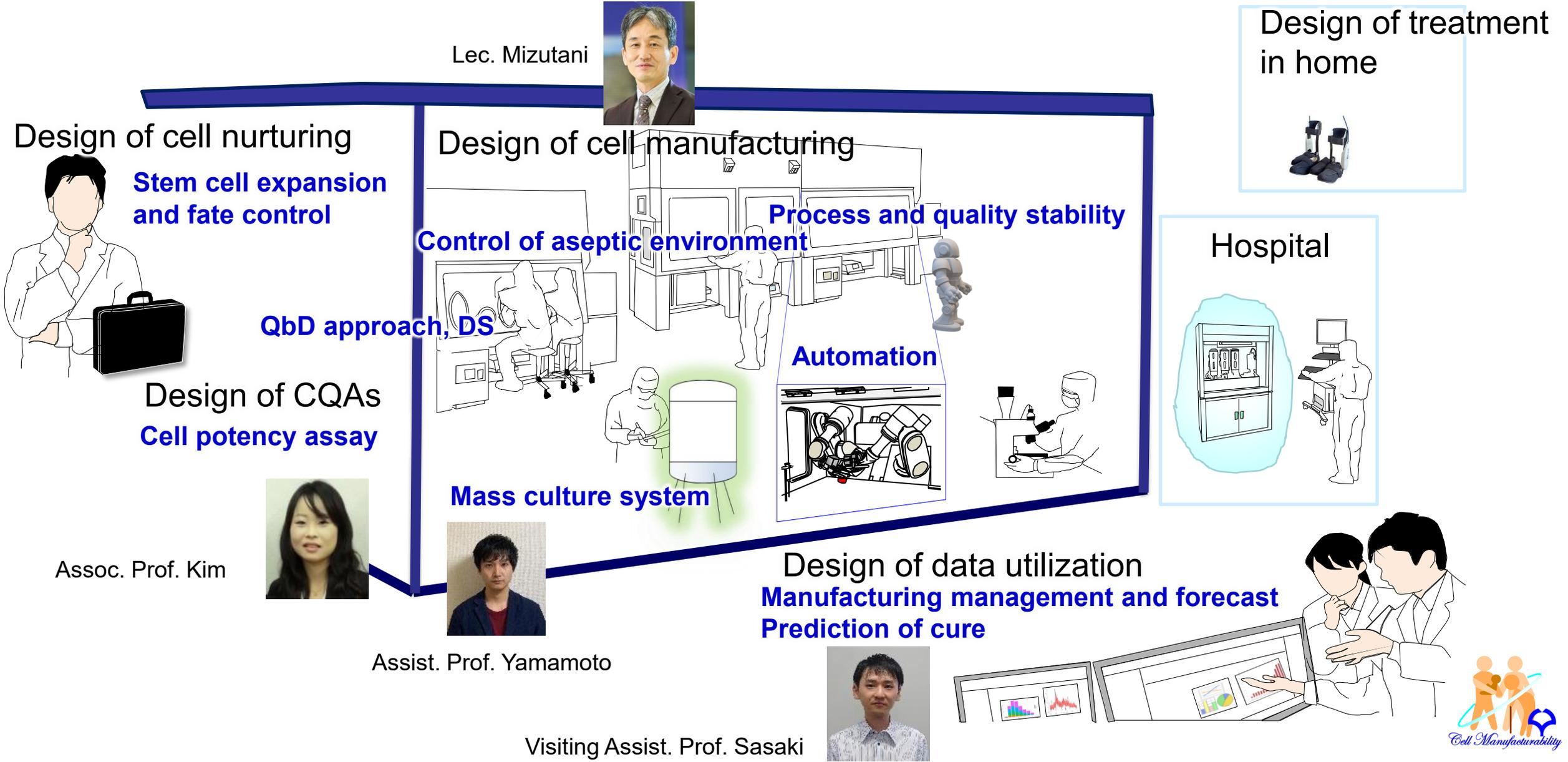


Training center for aseptic processing and hygiene management



Activity in Research Base of Cell manufacturability in The University of Osaka

Core technologies

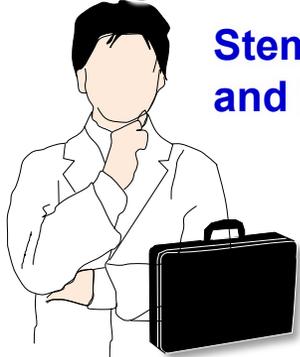


Activity in Research Base of Cell manufacturability in The University of Osaka

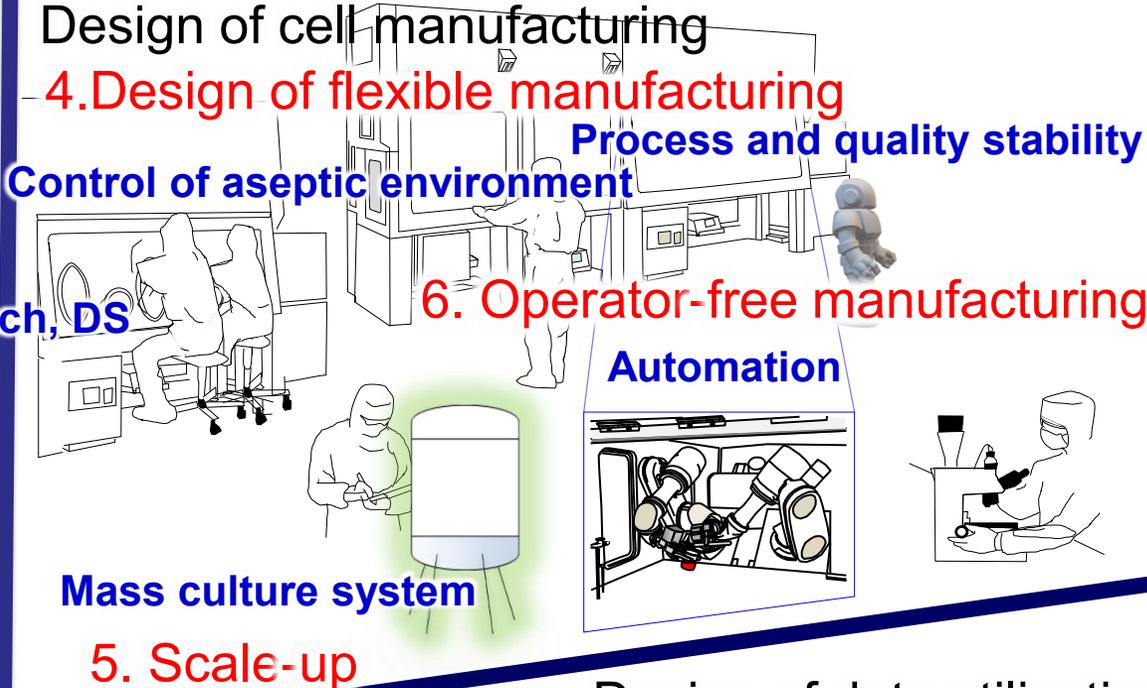
Core technologies

1. Platform by experts

Design of cell nurturing
Stem cell expansion and fate control
QbD approach, DS
Design of CQAs
Cell potency assay



Design of cell manufacturing
4. Design of flexible manufacturing
Process and quality stability
Control of aseptic environment
6. Operator-free manufacturing
Automation
Mass culture system
5. Scale-up



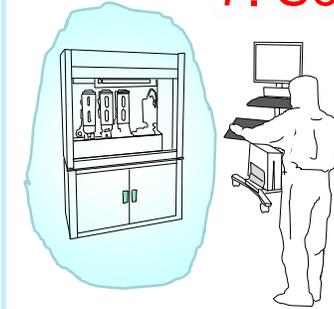
Design of treatment in home



8. Robotic rehabilitation

Hospital

7. Scale-out



2. Comparability of product quality

3. Cell distribution

Design of data utilization
Manufacturing management and forecast
Prediction of cure

10. Contribution toward future therapy (exosome etc.)

9. Data Availability for cell source, manufacturing and therapy



Core technologies

Isolator system for cell manufacturing

Automation

- ➔ Saving-cost
- Stability of process

Application: MSC culture
iPSC culture
RPE culture

Multi-purpose automation systems

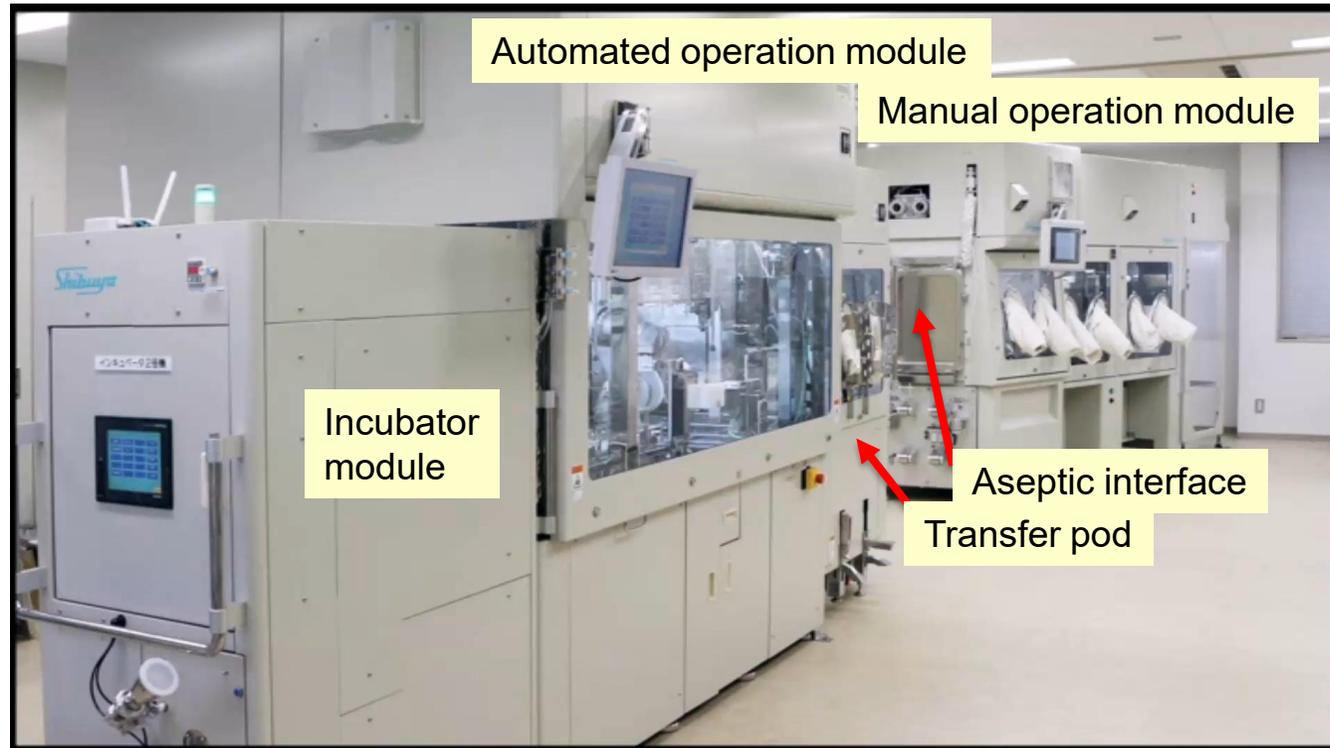
Compatible modules

Independent-operated modules

Interface technology
(processes, facilities, devices,
vessel, information, person)

Less operators (3-4 persons)
with minimum number of expert

Non-stop manufacturing without
interruptions due to inspections



flexible Modular Platform (fMP) for parallel processing of
multi-purposes under GMP (GCTP)



Scaling system

Development of super-mass culture technologies

Lab. scale

Manual operation

Mass production

Scale-down (0.005L)

Scale-up (>0.1L)

Large (>1L)

Super mass (> 10L)

10-L culture bioreactor

Manufacturing system development

Mechanization



Scale-out (processing in disposable bag)

Scale-out (processing in disposable bag)

Medium change in closed system

Fluid analysis



Freezing and storage system

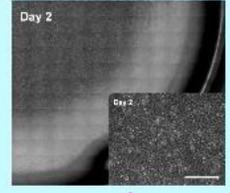
Development of Intelligent system (automation and prediction) for aseptic processing

Automation system

Hygiene management system

Process & Quality management

Automation & Data acquisition & Prediction system

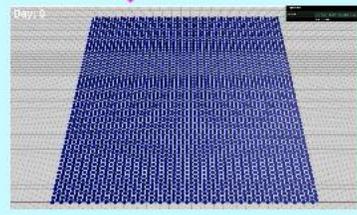
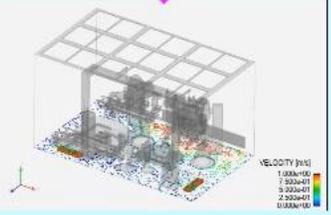
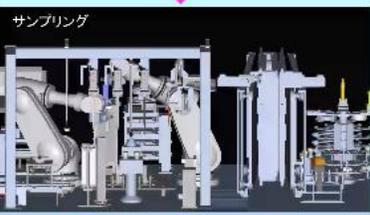


Digital recording tool



Smart manufacturing system

Digital Twinning



Automated Cell Manufacturing System

Cold chain

Motion simulation

Air flow simulation

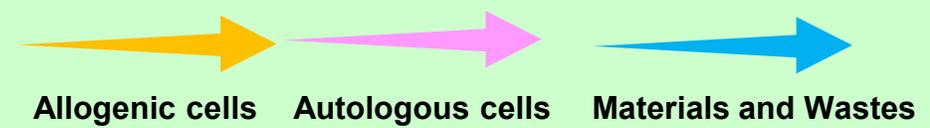
Cell culture simulation

Process simulator

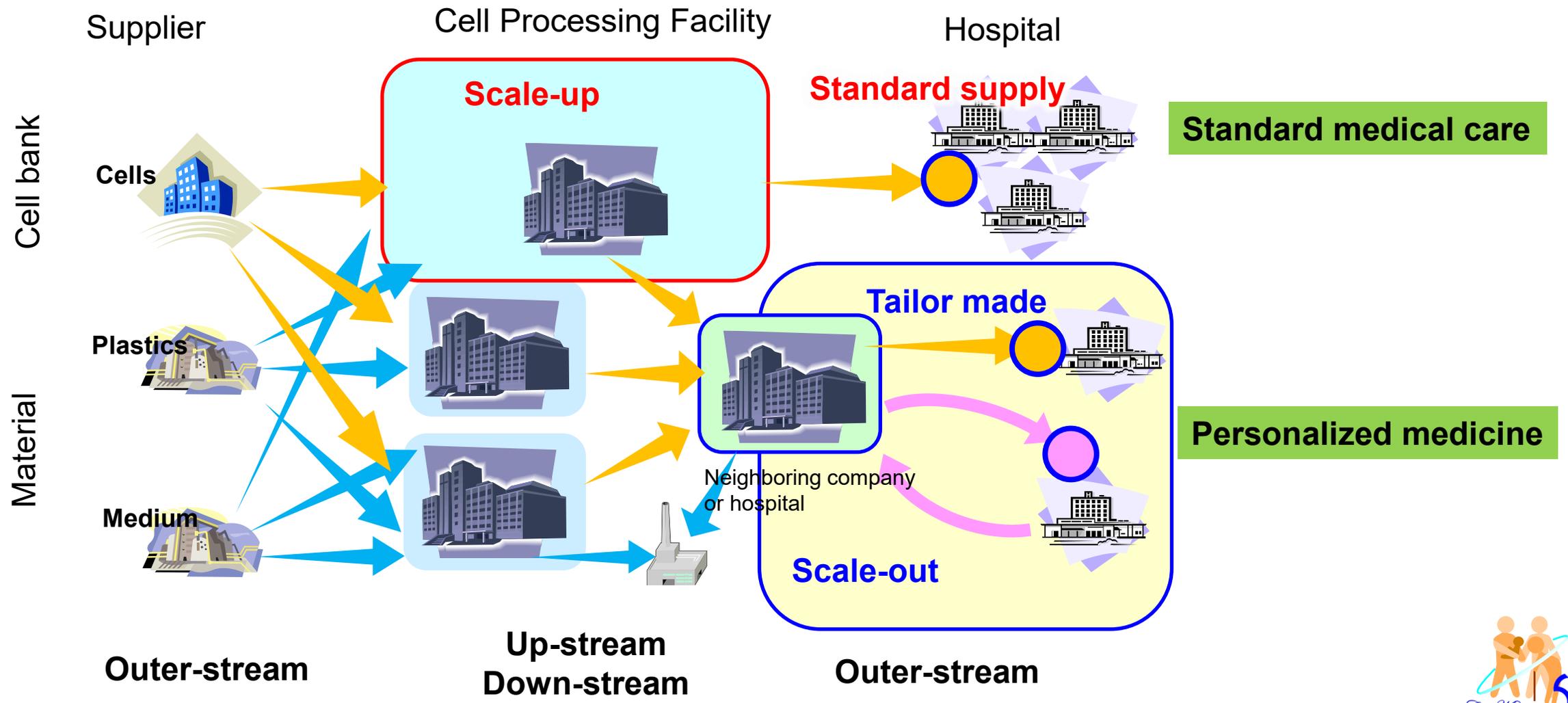
Ecosystem for future medicine

Social implementation of regenerative medicine and cell therapy

Diversity of targeted system construction and cell manufacturing



 Cell processing in Hospital
(cell thawing, washing et al..)



Future prospective: **Operator-free** cell manufacturing

Automated Cell Manufacturing System

World Leading Technology *Shibuya*

Mechanization with Robotics
and
Simulation with AI

Carrying out the Culture Vessels from the Incubator



Ecosystem for future medicine

Social implementation of regenerative medicine and cell therapy

International Center for Future Medical Care in Osaka

Open in 29th Jun, 2024
(Nakanoshima area)

Nakanoshima **Qross**
未来医療国際拠点

Nakanoshima
Museum of Art

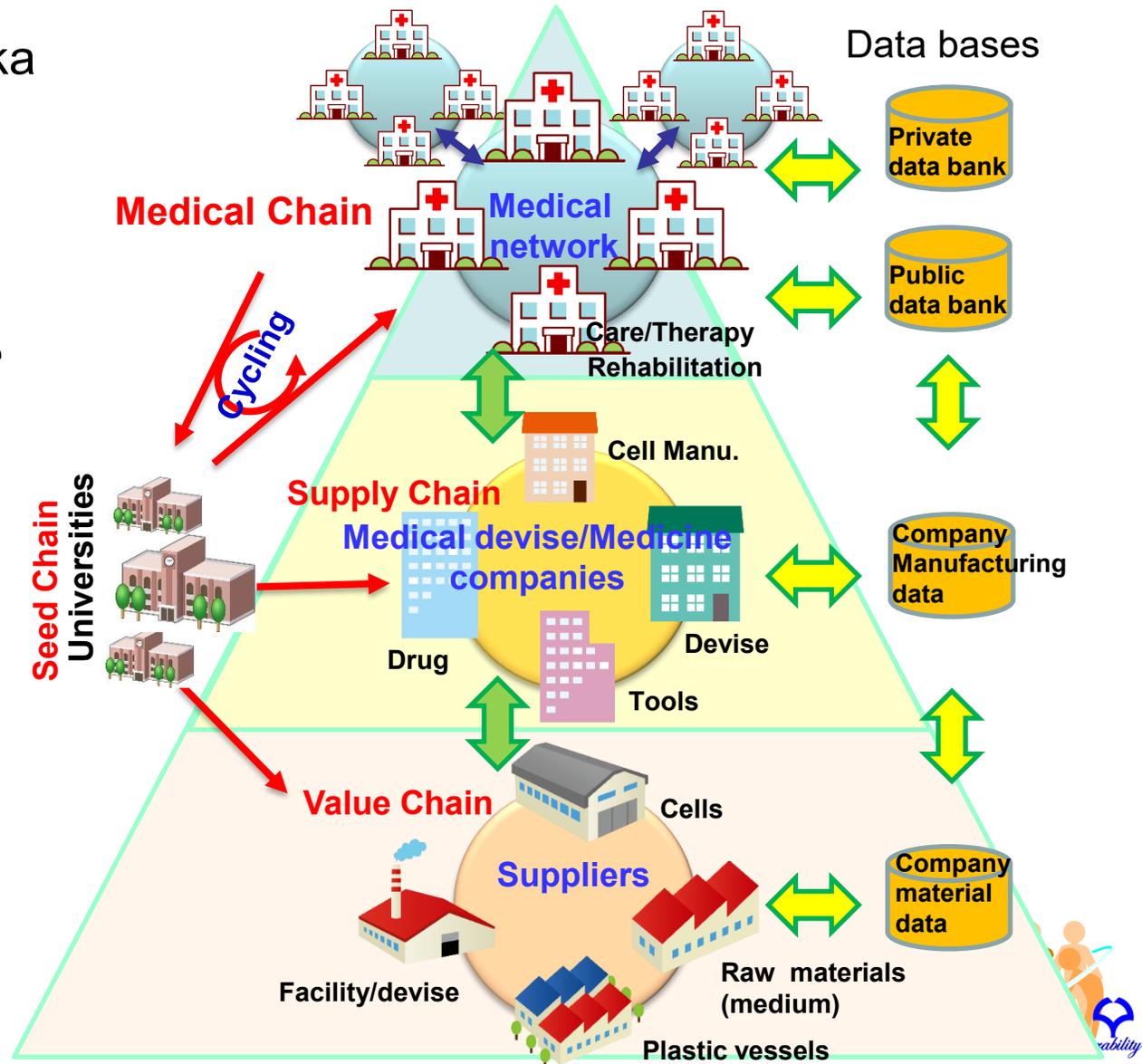
Osaka Univ.
(Nakanoshima Campus)



Technology/human/information resources

Think tank
(good meddle/OSEKKAI team)

Research Base for
Cell Manufacturability



Thank you!

Acknowledgement

“Research Base for Cell Manufacturability”

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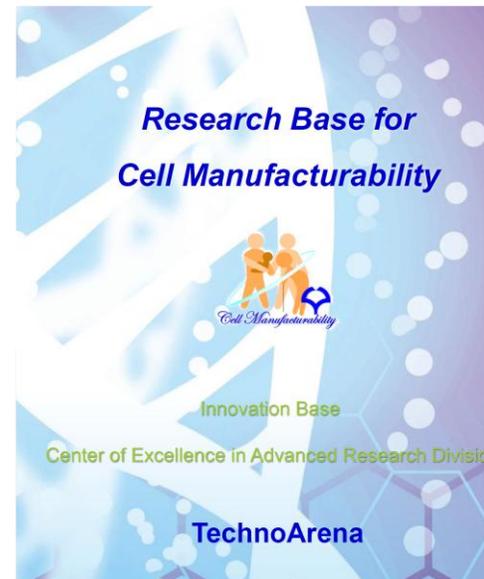
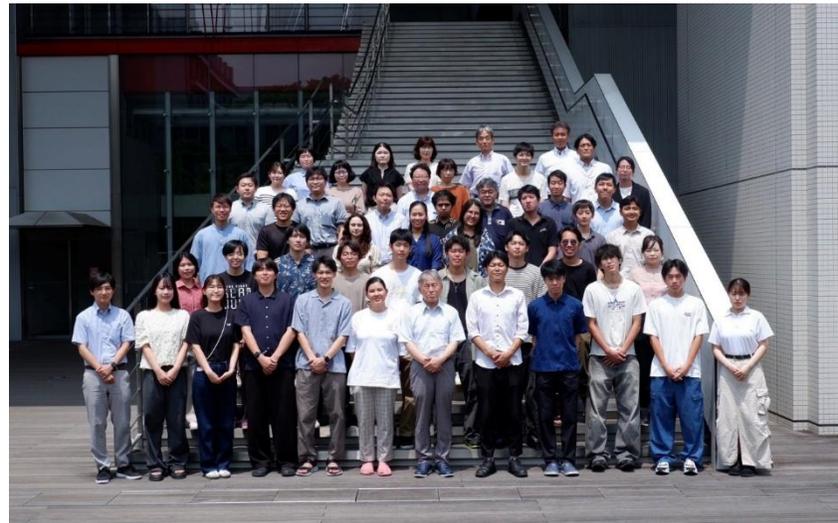
“Establishment of QbD-based control strategy and advanced core ecosystem in cell manufacturing”

(JP20be0704001) by Japan Agency for Medical Research and Development (AMED) (2020.11 – 2025.3)

Leaflet of our research base

Policy and future activities of our research base

Core Members
in Research Base for Cell Manufacturability



School/Graduate School of Engineering
The University of Osaka

